



User's Guide

Notices

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This product complies with the WEEE Directive (2002/96/EC) marking requirements. The affixed label indicates that you must not discard this electrical/ electronic product in domestic household waste.

Product Category: With reference to the equipment types in the WEEE Directive Annex I, this product is classed as a "Monitoring and Control instrumentation" product.

Do not dispose in domestic household waste.

To return unwanted products, contact your local Keysight office, or see www.keysight.com/environment/product/ for more information.

Safety Summary

The following general safety precautions must be observed during all phases of operation, service, and repair of this instrument. Failure to comply with these precautions or with specific warnings elsewhere in this manual may impair the protections provided by the equipment. In addition, it violates safety standards of design, manufacture, and intended use of the instrument. Keysight Technologies assumes no liability for customer's failure to comply with these requirements.

GROUND THE INSTRUMENT

This is Safety Class I instrument. To minimize shock hazard, the instrument chassis and cabinet must be connected to an electrical ground. The power terminal and the power cable must meet International Electrotechnical Commission (IEC) safety standards.

DO NOT OPERATE IN AN EXPLOSIVE ATMOSPHERE

Do not operate the instrument in the presence of flammable gases or fumes. Operation of any electrical instrument in such an environment constitutes a definite safety hazard.

KEEP AWAY FROM LIVE CIRCUITS

Operation personnel must not remove instrument covers. Component replacement and internal adjustments must be made by qualified maintenance personnel. Do not replace components with power cable connected. Under certain conditions, dangerous voltages may exist even with the power cable removed. To avoid injuries, always disconnect power and discharge circuits before touching them.

DO NOT SERVICE OR ADJUST ALONE

Do not attempt internal service or adjustment unless another person, capable of rendering first aid and resuscitation, is present.

DO NOT SUBSTITUTE PARTS OR MODIFY INSTRUMENT

Because of the danger of introducing additional hazards, do not install substitute parts or perform any unauthorized modification to the instrument. Return the instrument to a Keysight Technologies Sales and Service Office for services and repair to ensure that safety features are maintained.

DANGEROUS PROCEDURE WARNINGS

Warnings, such as example below, precede potentially dangerous procedures throughout this manual. Instructions contained in the warnings must be followed.

WARNING Dangerous Voltage, capable of causing death, are present in this instrument. Use extreme caution when handling, testing, and adjusting.

Safety Symbols

The general definitions of safety symbols used on equipment or in manuals are listed below.



Instruction manual symbol. The equipment will be marked with this symbol when it is necessary for the user to refer to the instruction manual.



Hazardous voltage and potential for electrical shock. Do not touch terminals that have this symbol when the equipment is on.

Protective conductor terminal. For protection against electrical shock in case of a fault. Used with field wiring terminals to indicate the terminal which must be connected to ground before operating equipment.

Frame or chassis terminal. A connection to the frame (chassis) of the equipment which normally includes all exposed metal structures.

- ____ Grounded terminal which indicates the earth potential.
- ____ Direct current.
- Alternating current.
- | On supply.
- Off supply.
- U Standby supply. The equipment will be marked with this symbol is not completely disconnected from AC mains when power switch is in the standby position.
- CAT | IEC Measurement Category I

WARNING The warning sign denotes a hazard. It calls attention to a procedure, practice, condition or the like, which, if not correctly performed or adhered to, could result in injury or death to personal.

CAUTION The caution sign denotes a hazard. It calls attention to an operating procedure, practice, condition or the like, which, if not correctly performed or adhered to, could result in damage to or destruction of part or all of the equipment.

User's Guide



Keysight 16442B test fixture (B1500A-A5F) is designed for testing electronic devices. You mount the suitable socket module on the 16442B, which allows you to easily connect various devices (DUTs) to measurement units.

The 16442B has thirteen channels:

• Six source/monitor unit (SMU) channels

Up to three channels can be connected to SMUs by Kelvin connections.

- Two voltage source unit (VSU) channels
- Two voltage monitor unit (VMU) channels
- Two pulse generator unit (PGU) channels
- One ground unit (GNDU) channel

This manual contains the following sections:

- "Introduction"
- "Operation"
- "Installation"
- "Maintenance"
- "Specifications"
- "Options"

Introduction

Keysight 16442B test fixture (B1500A-A5F) contains the following accessories:



Description	Keysight Part Number	Quantity
Test fixture	16442-60011	1
Stabilizer set (with flathead screws)	16442-60002	1
Carrying case for socket modules	16442-60142	1
Miniature banana to pin plug connection cable (black)	16442-61600	4
Miniature banana to pin plug connection cable (red)	16442-61601	4
Miniature banana to pin plug connection cable (blue)	16442-61602	4
Pin plug to pin plug connection cable (black)	16442-61603	3
Pin plug to pin plug connection cable (red)	16442-61604	3
Pin plug to pin plug connection cable (blue)	16442-61605	3

User's Guide Introduction

Description	Keysight Part Number	Quantity
Miniature banana to miniature clip connection cable (black)	16442-61606	3
Miniature banana to miniature clip connection cable (red)	16442-61607	3
Miniature banana to miniature clip connection cable (blue)	16442-61608	3
Miniature banana to miniature banana connection cable (black)	16442-61609	3
Miniature banana to miniature banana connection cable (red)	16442-61610	3
Miniature banana to miniature banana connection cable (blue)	16442-61611	3
Blank PTFE board	16058-60004	1
Dual-in-line package socket module (28-pin)	16088-60042	1
Universal socket module, 0.075 inch pitch	16442-60051	1
Universal socket module, 0.05 inch pitch	16442-60052	1
Connection pin set (10 ea.)	16088-60013	2
User's Guide (this document)	16442-90100	1

NOTE

Inspecting the 16442B upon Receiving

When the 16442B test fixture (B1500A-A5F) arrives at your site, make sure that nothing is missing or damaged. Unpack the carton, then check the contents against figure and table above. For details about furnished and optional accessories, refer to "Specifications".

If anything is missing or damaged, contact your nearest Keysight Technologies sales office.

Connection Cables

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 Miniature Banana - Pin Plug Reference data: Residual Resistance: 20 mΩ typical Black: 16442-61600 Red: 16442-61601 Blue: 16442-61602



Pin Plug - Pin Plug Reference data: Residual Resistance: 20 mΩ typical Black: 16442-61603 Red: 16442-61604 Blue: 16442-61605



User's Guide Introduction

 Miniature Banana - Miniature Clip Reference data: Residual Resistance: 20 mΩ typical Black: 16442-61606 Red: 16442-61607 Blue: 16442-61608



 Miniature Banana - Miniature Banana Reference data: Residual Resistance: 20 mΩ typical Black: 16442-61609 Red: 16442-61610 Blue: 16442-61611



Socket Modules

• Blank PTFE Board (16058-60004)



This insulation board has minimal leakage current, and so is good for extremely low current measurements.

• Dual-In-Line Packages (28-pin, 16088-60042)



This socket module has a 28-pin dual-in-line socket.

Maximum Voltage: 230 V

User's Guide Introduction

• Universal socket module

0.1 inch pitch: 16088-60050, Option

0.075 inch pitch: 16442-60051

0.05 inch pitch: 16442-60052



This socket module is for measurement of virtually any device--component, DIP IC, or small-scale circuit.

Connection pin



This connection pin is used with a universal socket module.

• TO-package (4-pin, 16088-60041, Option)



This socket module has two transistor sockets for measurement of three lead or four lead bipolar transistors and FETs.

Maximum Voltage: 200 V

• Dual-In-Line package (18-pin, 16088-60043, Option)



This socket module has an 18-pin dual-in-line socket.

Maximum Voltage: 230 V

User's Guide Operation

Operation

This section is organized into the following sections:

- "Circuit Schematic"
- "Attaching Socket Module"
- "Mounting and Wiring DUT on Socket Module"

Select the proper environment to execute the measurements. Place the 16442B test fixture (B1500A-A5F) on a flat surface. The 16442B shields from electromagnetic interference, but Keysight Technologies recommend that the measurement is performed in as noiseless environment as possible for more stable and accurate measurement results.

You place the DUT into the provided socket modules in the 16442B, then measure the DC characteristics by using the connected measurement units.

- WARNING To prevent electric shock, be sure to connect the cable between the interlock (Intlk) terminals of measurement instrument and the 16442B before performing measurements.
- WARNING Do *not* operate the 16442B while the High Voltage indicator is lit. Dangerous voltages of up to 200 V may be present on the connection between measurement units and DUT.
- WARNING Do *not* get connection cables caught in the lid of the 16442B during measurements. Dangerous voltage of up to 200 V may be present on the connection cables.
- **CAUTION** To prevent damage to instrument or DUT, *do not* remove or attach DUT in the 16442B when voltage or current is present.
- **CAUTION** *Do not* touch any metal surface that is in the circuit path. Oil, perspiration, and dirt prevent good electric contact and degrade measurement accuracy.
- **NOTE** After setting up the 16442B and DUT, confirm that the connections are correct. And shut the lid of the 16442B to close the interlock switches.

Circuit Schematic

The following figure shows the circuit schematic of the 16442B test fixture (B1500A-A5F).



The 16442B is equipped with an interlock (Intlk) terminal, which prevents the user from getting an electric shock during operation.

If more than $\pm 40/42$ V, depends on the instrument, will be forced to the 16442B, be sure to connect Intlk terminal of the 16442B to Interlock terminal of measurement instrument such as the Keysight 4155/4156 and E5270 using an Interlock/LED cable (16493J-001 for 1.5 m, 16493J-002 for 3.0 m).

When the lid of the 16442B is open, two interlock switches are open. The instrument recognizes that the lid of the 16442B is not closed and does not output high voltage (more than $\pm 40/42$ V).

User's Guide Operation



The following figure shows pin assignment of the Intlk terminal.

Attaching Socket Module

After choosing correct socket module for DUT, install the socket module into the 16442B test fixture (B1500A-A5F). The following figure shows how to attach socket module to the 16442B.



Use the following procedure to attach the socket module:

- 1. Confirm that voltage or current is *not* applied to the 16442B.
- 2. Open the lid of the 16442B.
- 3. Check that the black plastic fasteners of the socket module are unlocked (pulled up).
- 4. Push the socket module onto the 16442B.
- 5. Press the black fasteners down to lock the socket module into place.

Use the following procedure to remove a socket module from the 16442B:

- 1. Confirm that voltage or current is *not* forced to the 16442B.
- 2. Open the lid of the 16442B.
- 3. Disconnect the connection cables.
- 4. Pull up the black plastic fasteners on both sides of the socket module.
- 5. Lift the socket module from the 16442B.

User's Guide Operation

Mounting and Wiring DUT on Socket Module

Mount and wire the DUTs as shown below:

Non-KelvinConnect the miniature banana to pin plug cables between the FORCE terminals on
the 16442B and the disired terminals on the socket module.

Kelvin Connections Connect a miniature banana to pin plug cable between the FORCE terminal on the 16442B and the disired terminal on the socket module, and then connect additional miniature banana to pin plug cable between the SENSE terminal and the hole of the pin plug connected to the terminal. The 16442B enables to use the Kelvin connections for maximum of three SMU channels.



To extend the sense line as near as possible to the DUT, connect a miniature banana to miniature clip cable between the SENSE terminal and the DUT lead.



Connections for a Uniquely Shaped Device

If there is no socket module suitable for a uniquely shaped DUT, you can connect the device by using the blank PTFE board or the universal socket module:

Blank PTFE Board

Connect all the terminals directly to the DUT on the blank PTFE board with the miniature banana to miniature clip connection cables, as shown in the following figure. Make sure to place the DUT on the blank PTFE board.



Universal Socket Module

The following figure shows an example of a universal socket module. You solder the connection pins into the universal socket, then insert the pin plug of the connection cable into the connection pin.

Note that hydrochloric acid residue deposited by solder may cause electrical problems. Keysight Technologies recommend that you solder the wiring on the universal board using *low* hydrochloric acid solder (Keysight part number: 8090-0433).

Do not use the universal socket module for low-current measurements (less than 1 nA) that require low leakage current.





User's Guide Installation

Installation

You can make the 16442B test fixture (B1500A-A5F) stable by installing stabilizers as shown in the following figure.



TUG01002.GAL 80mmW, 60mmH

- 1. Put a stabilizer on both sides of test fixture.
- 2. Screw a flathead screw into hole of each stabilizer.

After installing stabilizers, connect terminals on the rear panel to the desired measurement units.

NOTE When you attach the 16442B to the Keysight 16440A SMU/Pulse Generator Selector (B1500A-A04) or Keysight 16441A R-Box, you do *not need to install stabilizers*. For attaching to selector or R-Box procedure, see the *User's Guide* for the selector or R-Box.

Maintenance

This section provides the following maintenance information:

- "Cleaning"
- "Confirming Interlock Circuit"
- "Servicing"

Cleaning

To maintain high performance, the 16442B test fixture (B1500A-A5F) must be kept clean. Oil, perspiration, hair, dust, and dirt degrade board insulation, which increases leakage current and decreases measurement accuracy.

Keysight Technologies recommend the following cleaning procedure:

- Chassis, lid, inner plate, and socket modules:
 - 1. Make sure that voltage or current is not forced to the 16442B.
 - 2. Disconnect all cables from the 16442B.
 - 3. Using lint-free paper, gently wipe the chassis, lid, inner plate, and socket module. For any area that will not come clean, dip the lint-free paper into alcohol and wipe the area gently.
- Connection cables:
 - 1. Make sure that voltage or current is not forced to the 16442B.
 - 2. Disconnect the connection cables from the 16442B.
 - 3. Dip lint-free paper into alcohol and gently wipe the metal contacts of the connection cables.

User's Guide Maintenance

Confirming Interlock Circuit

Perform the following procedure to confirm that the interlock circuit works correctly.

- 1. Connect an interlock connection cable between the **Intlk** terminal and the interlock terminal of an instrument such as the Keysight 4155/4156 and E5270.
- 2. Close the lid of the 16442B.
- 3. Set all channel output to 0 V.
- 4. Confirm that the High Voltage LED is turning off.
- 5. Change a channel output to greater than 42 V. The High Voltage LED has to turn on.
- 6. Open the lid of the 16442B. The High Voltage LED has to turn off.

Opening the lid will make the instrument cause an error or change voltage to 0 V.

Servicing

This section provides information for trained service personnel to repair the test fixture.

"Replaceable Parts" provides the Keysight part numbers of replaceable parts. When a part needs to be replaced, order the parts from the nearest Keysight Technologies Sales and Service Office.

WARNINGHigh voltages may be present in the test fixture when voltage or current is
added to the test fixture. Dangerous voltage may be generated on wires or parts
and the danger of electric shock exists.

Make sure that terminals are not connected to the instruments before you repair the test fixture. When you remove the bottom cover, loosen the four flathead screws using a screwdriver, as shown in the following figure.



When wiring the test fixture and socket modules, use low hydrochloric acid solder (Keysight part number: 8090-0433) to prevent the flux in the solder from spreading unnecessarily. When soldering, make sure the terminals do not make contact with each other. After soldering, make sure that there are no lint bridges so that leakage current is minimal.

Keep the following items in mind when repairing socket modules:

- Place a ferrite bead at the 8 mm point of the terminal on the socket side and fix the bead using epoxy adhesive.
- Never allow the ferrite beads to make contact with each other.
- For the three socket modules used for power devices, wrap the contact of the wire and socket terminal using heat-shrink tube (Keysight part number: 0890-1496).

User's Guide Maintenance

Replaceable Parts



Reference Designation	Keysight Part Number	Quantity	Description
(1)	3101-3241	2	Sense Switch
(2)	1450-0641	1	LED
(3)	8150-0459	40cm×1	Wire 24 White/Red
(4)	8150-0460	40cm×2	Wire 24 White/Orange
(5)	0535-0031	4	Nut
(6)	8150-5680	32cm×1	Wire 24 Orange
(7)	8150-4682	32cm×1	Wire 24 Brown
(8)	8150-4683	32cm×1	Wire 24 Red
(9)	8150-4685	32cm×1	Wire 24 Yellow
(10)	8120-0102	22cm×2, 15cm×6	Coaxial Cable 50 Ω
(11)	8150-0462	40cm×1	Wire 24 White/Green
(12)	8150-0458	30cm×8	Wire 24 White/Brown
(13)	8150-0462	32cm×1	Wire 24 White/Yellow
(14)	8120-0122	16cm×1	Coaxial Cable
(15)	8120-0122	16cm×1	Coaxial Cable
(16)	8150-0456	5cm×4	Wire 24 White
(17)	41422-24099	1	Soldering Pipe

User's Guide Maintenance

Installing Triaxial and BNC Connectors:

For SMU Connectors



For GNDU Connector

For PGU Connectors

For Intlk Connector



6-pin Connector

For VMU and VSU Connectors



TUG03003, 120mm*120mm

Reference Designation	Keysight Part Number	Quantity	Description
(1)	1250-1906	7	Triaxial Connector
(2)	1250-0083	6	BNC Connector
(3)	2190-0016	6	Lock Washer
(4)	0360-1190	2	Terminal Washer
(5)	2950-0001	6	Nut
(6)	5000-4218	1	Terminal Washer
(7)	1252-1419	1	6-pin Connector

Connections between Lid and Body:



Reference Designation	Keysight Part Number	Quantity	Description
(1)	16442-24001	1	Sleeve
(2)	0515-1973	1	Bolt M4
(3)	16442-61624	1	Cable Assy
(4)	0515-1550	1	Screw M3-L 8 P-H
(5)	16442-23001	1	Pin

User's Guide Maintenance

Socket Modules

• TO- (4-pin) Package Socket Module (16088-60041)



• Dual-In-Line (28-pin) Package Socket Module (16088-60042)





• Dual-In-Line (18-pin) Package Socket Module (16088-60043)

Universal Socket Module
0.1 inch pitch: 16088-60050
0.075 inch pitch: 16442-60051
0.05 inch pitch: 16442-60052



Reference Designation	Keysight Part Number	Quantity	Description
(1)	16088-26503	1	Blank Universal Board (0.1 inch pitch)
	16442-26511	1	Blank Universal Board (0.075 inch pitch)
	16442-26512	1	Blank Universal Board (0.05 inch pitch)
(2)	2360-0190	2	Flathead Screw
(3)	1390-0365	2	Snap-In Plunger
(4)	1390-0366	2	Snap-In Grommet
			TUG03012, 135mmw*50mmh

User's Guide Specifications

Specifications

The "supplemental information" and "typical" entries, in the following specifications are not warranted, but provide useful information about the functions and performance of the instruments.

The following specifications data is specified at 23 \pm 5 °C and 50 % relative humidity.

Functions

Keysight 16442B lets you test various shaped DUTs. The 16442B has:

• Six SMU channels (when using non-Kelvin connections)

Three SMU channels (when using Kelvin connections)

- Two VSU channels
- Two VMU channels
- Two PGU channels
- One GNDU channel
- Interlock (Intlk) six-pin connector

Voltage and current range

Channel	Maximum Voltage	Maximum Current
SMU	200 V	1 A
VSU	40 V	100 mA
VMU	40 V	-
PGU	40 V	200 mA (AC peak)
GNDU	40 V	1.6 A

General Specifications

• Environment

Operating temperature	5 °C to 40 °C
Storage temperature	-40 °C to 70 °C
Operating Humidity	5% to 80% relative humidity (at no condensation)
Storage Humidity	5% to 90% relative humidity at 65 °C

• Weight

Approximately 2.5 kg

• Dimensions $(W \times H \times D)$

 $260 \text{ mm} \times 140 \text{ mm} \times 260 \text{ mm}$ (not including stabilizers)

 $260 \text{ mm} \times 140 \text{ mm} \times 320 \text{ mm}$ (including stabilizers)

Supplemental Information

The following reference data is specified at 23 ± 5 °C and 50 % relative humidity.

• SMU channel

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Leakage Current (force or sense to common)	10 pA maximum at 200 V
Stray Capacitance (force or sense to common)	15 pF maximum
Stray Capacitance (force or sense to other SMUs)	3 pF typical
Residual Resistance (force)	$60 \text{ m}\Omega$ typical
Residual Resistance (sense)	$60 \text{ m}\Omega$ typical
Guard Capacitance (force or sense guard)	70 pF maximum
VSU channel	
Residual Resistance	$60 \text{ m}\Omega$ typical

User's Guide Specifications

• VMU channel

	Residual Resistance	$60 \text{ m}\Omega$ typical
•	PGU channel	
	Characteristic Impedance	50 Ω typical
•	GNDU channel	
	Residual Resistance (force)	$40 \text{ m}\Omega \text{ typical}$
	Residual Resistance (sense)	40 m Ω typical

Socket Module

Keysight Part number	Description	Max Voltage
16088-60041	4-pin TO (for 2 Tr)	200 V
16088-60042	28-pin DIP	230 V
16088-60043	18-pin DIP	230 V
16088-60050	0.1 inch pitch universal	-
16442-60051	0.075 inch pitch universal	-
16442-60052	0.05 inch pitch universal	-

Connection wire residual resistance : $20 \text{ m}\Omega$ typical

Options

Option Item	Description
16442B-010	Add 1.5 m triaxial cable (16058-61603) 4 ea. and triaxial open cap (1250-1708) 4 ea.
16442B-011	Add 3.0 m triaxial cable (04145-61622) 4 ea. and triaxial open cap (1250-1708) 4 ea.
16442B-800	Extra blank PTFE board (16058-60004)
16442B-801	0.1 inch pitch universal socket module (16088-60050) and ten connection pins (16088-60013)
16442B-802	0.075 inch pitch universal socket module (16442-60051) and ten connection pins (16088-60013)
16442B-803	0.05 inch pitch universal socket module (16442-60052) and ten connection pins (16088-60013)
16442B-810	Extra ten connection pins (16088-60013)
16442B-811	Extra connection cables, miniature banana to pin plug
	black (16442-61600), 2 ea.
	red (16442-61601), 2 ea.)
	blue (16442-61602), 2 ea.
16442B-812	Extra connection cables, pin plug to pin plug
	black (16442-61603), 2 ea.
	red (16442-61604), 2 ea.
	blue (16442-61605), 2 ea.

Option Item	Description
16442B-813	Extra connection cables, miniature banana to miniature clip
	black (16442-61606), 2 ea.
	red (16442-61607), 2 ea.
	blue (16442-61608), 2 ea.
16442B-814	Extra connection cables, miniature banana to miniature banana
	black (16442-61609), 2 ea.
	red (16442-61610), 2 ea.
	blue (16442-61611), 2 ea.
16442B-821	Socket module, 4-pin TO package (16088-60041)
16442B-822	Socket module, 18-pin DIP package (16088-60043)
16442B-823	Socket module, 28-pin DIP package (16088-60042)
16442B-890	Extra carrying case for socket modules (16442-60142)

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