Keysight Technologies WaferPro Express Software

Automated On-Wafer Measurement Software

Efficient and powerful automated measurement test platform for wafer-level characterization



Features At A Glance

- WaferPro Express is a key component of Keysight Technologies and Cascade Microtech Waferlevel Measurement Solutions (WMS). These system solutions are pre-validated to minimize the time to first measurement and provide accurate and repeatable device and component characterization. WMS delivers guaranteed system configuration, installation and support (Figure 1).
- The modern and simple to use interface reduces time to first measurement on newly assembled measurement systems and simplifies the everyday procedure of setting up automated measurements.

- Large library of tests and instrument configurations available for most common semiconductor devices. Standard S-parameters, DC-IV/CV, noise figure, 1/f noise, and gain compression measurements can be set up and executed very quickly.
- Highly optimized for Cascade Microtech wafer probers, the software efficiently supports other prober manufacturers as well.
- The Python programming environment allows users to design and implement custom tests and data post-processing. Measured data can be conveniently saved to ASCII files or to SQL database format, which greatly improves security and allows users to quickly search data.
- The comprehensive support for a variety of instruments, probers, and thermal matricies allows lab managers to optimize lab equipment. Wafer-Pro Express is a unified software test measurement environment, and a WaferPro test project is independent of instrument firmware and dedicated instrument software.
- Fully integrated in the Keysight Technologies, Inc. device modeling flow.
 Data can easily be exported to modeling platforms such as Keysight IC-CAP, Keysight MBP and Keysight MQA.
- Highly efficient drivers for the most common Keysight instruments, such as DC analyzers and the PNA Series of network analyzers, CV meters and power supplies.

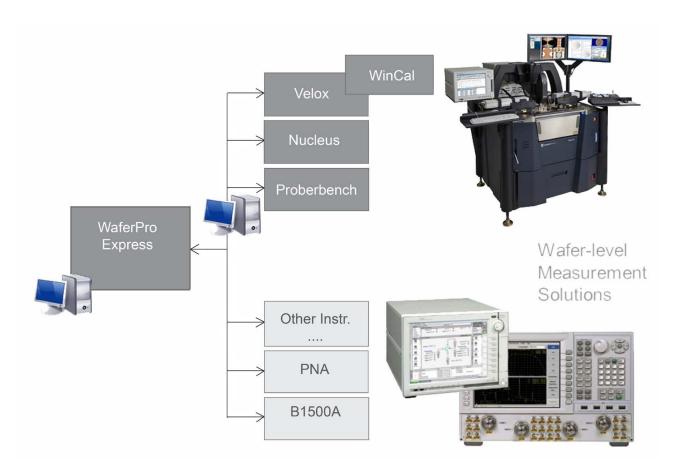


Figure 1. WaferPro Express with Wafer-level Measurement Solutions

About WaferPro Express

In a typical R&D device characterization lab, the integration of measurement equipment such as benchtop instruments, wafer probers and other components can be a very complex and daunting task. Often times, it takes months to integrate all the parts and accessories and get the system up and running to execute the very first measurements. Each one of the components generally comes with its own firmware or software control and the integration is left to the end user who often needs to rely either on solid programming skills or use of specialized test software that only works on one test cell but not others. With WaferPro Express, Keysight provides a unified measurement platform that takes the software integration complexity out of the end user's job. WaferPro Express (WaferPro-XP) software allows users to setup and execute automated wafer-level measurements of semiconductor devices such as transistors and circuit components. WaferPro-XP drives Keysight (and select non-Keysight) instruments as well as prober control software (including temperature control), and provides powerful data handling and display capabilities. WaferPro-XP's modern and intuitive user interface allows test engineers to reduce the necessary steps to setup the system for automated measurements.

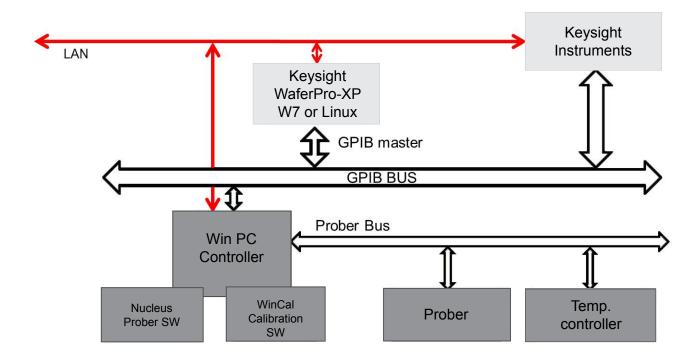


Figure 2. Typical system architecture when WaferPro Express works in conjuction with Cascade Microtech probing systems (e.g., Cascade Microtech Elite 300 or SUMMIT 12000 systems)

Product Overview

In order to efficiently setup and manage wafer-level automated measurements, WaferPro Express provides the following components in a convenient and easy to use user interface. Figure 1 shows the WaferPro Express main window.

- Interface to instruments and prober systems that are connected to the controlling PC via GPIB bus. WaferPro supports several types and brands of GPIB, LAN to GPIB, USB to GPIB interfaces on both Windows and LINUX systems. See Table 6 for list of supported interfaces.
- Turnkey built-in drivers for a variety of Keysight and non-Keysight instruments, including the Keysight B1500A, Keysight PNA and PNA-X Series, most Keysight C-V meters and impedance analyzers. Also, WaferPro Express supports an impressive list of Keysight, Agilent and Hewlett-Packard legacy instruments. For details, please see Table 5.
- A complete wafer map environment that is completely independent from the prober control software. This dedicated wafer map environment allows WaferPro-XP projects to run on different test benches with little or no modifications. Figure 2 shows the wafer mapping definition in WaferPro-XP.
- A test plan sequencer allows users to create a test plan to measure devices located in wafers and dies at different temperatures. Devices to be tested in each die are listed in convenient table format with each row showing the device name, polarity and pad connections, as well as the test routine to be applied. The sequencer controls temperature, wafer and chuck positioning every step of the way, making fully automated measurements possible.
- An extensive library of example DC, CV and RF routines tests for the most common device technologies, CMOS and BJT. New tests can be easily created directly from the user interface.
- A powerful programming environment that supports two languages, the
 Python language and the IC-CAP Programming Extraction Language (PEL),
 for users who want to deploy programs that were developed in the IC-CAP
 platform. WaferPro Express users can write programs that execute custom
 measurements, check results, flag measurement success/failure and postprocess raw measured data before information is saved to file.
- Powerful data display capabilities. Sweep data can be displayed on a variety of plots, using various color and line formats. In addition, wafer map plots can show the distribution of spot data on the wafer. See Figure 3 for examples of graphics.

Product Overview (continued)

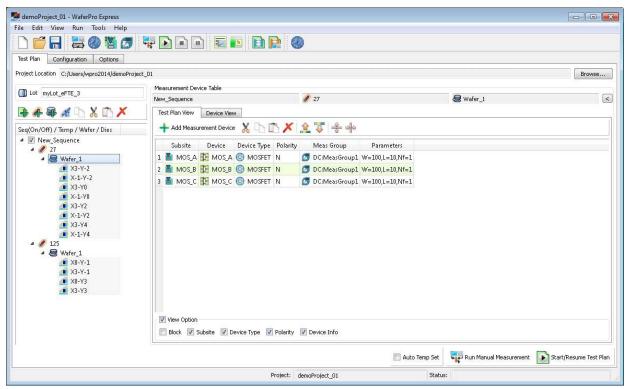


Figure 3. WaferPro Express Main Window

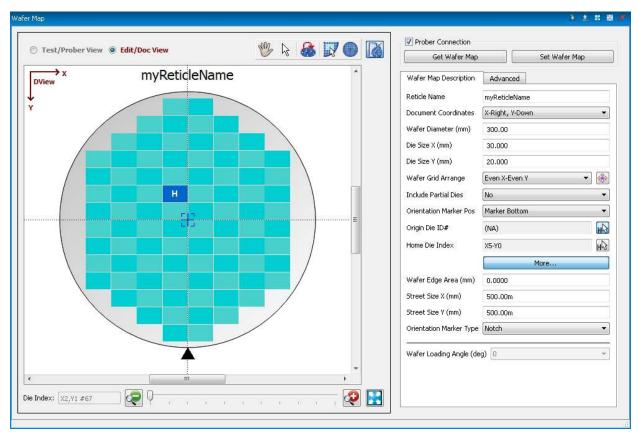


Figure 4. WaferPro Express Wafer Map

Product Overview (continued)

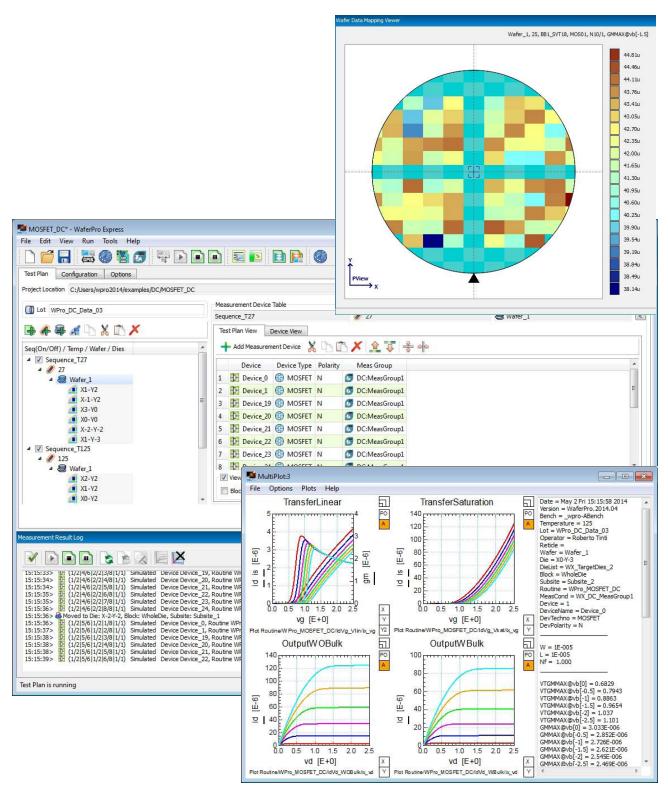


Figure 5. WaferPro-XP execution and output graphics

Product Configuration

Keysight offers two WaferPro Express configurations (also called bundles). The W8580BP WaferPro Express Core bundle includes the user interface, which allows users to define and manage test plan execution. It also includes all the instrument drivers and drivers for Cascade Microtech probers. The W8581BP WaferPro Express Core and Programming bundle adds the ability to further customize tests by using the Python and PEL programing environment. It also adds the ability to run the test in virtual or simulation mode when a model card or a Spice3 subcircuit of the device under test is provided. Support for non-Cascade Microtech probers can be enabled by purchasing the W8585EP add-on product.

The W8580BP core bundle allows the execution of routines and test plans created with the most advanced W8581BP bundle, i.e. using the Python or PEL programming environment, however, program routines cannot be edited in the base bundle.

| | W8580BP WaferPro Express Core bundle | W8581BP WaferPro Express Core and Programming bundle |
|---|---|--|
| DC/CV/RF/TD turnkey measurements and test plan execution | Yes | Yes |
| Turnkey GBIB instrument connectivity and drivers (see Table 5 for | Yes | Yes |
| supported instruments) | | |
| Data display including wafer map distribution | Yes | Yes |
| Test configuration and setup via UI | Yes | Yes |
| Cascade Microtech support (Table 1) | Yes | Yes |
| SQL Database support | Yes | Yes |
| Python and PEL programming environment | Execution only | Yes |
| Virtual Test Plan Simulation (Spice3 only) | No | Yes |
| W8585EP Expanded probers support (see Table 2) | Yes, add-on product | Yes, add-on product |

Supported Cascade Microtech Probers and Software

Table 1. Supported Cascade Microtech prober software included with W8580BP and W8581BP

| Nucleus software | Prober bench software |
|------------------|-----------------------|
| Summit 12000 | PA200 |
| S300 | PA300 |
| Elite 300 | |

Cascade Microtech prober support is included in both W8580EP/ET and W8581BP/BT bundles. Support for Cascade Microtech's new prober control software, Velox, will be added later in 2014.

Expanded Prober Support

Table 2. Expanded prober support included with W8585EP

| Accretech UF-3000 | |
|-------------------|--|
| TEL P8-P12 | |

In addition to this prober support, the W8585EP allows the user to add custom prober drivers.

Supported Switching Matrices

Table 3. Supported switching matrices

| Keysight B2200A/B2201A | | |
|------------------------|--|--|
| Keysight E5250 | | |
| Keithley 707/708 | | |

Support for these switching matrices includes support for Kelvin and coupled modes.

Supported Thermal Controller

Table 4. Supported thermal controllers. Additional controllers can be implemented programmatically

| | 1 0 | |
|--------------------------|-----|--|
| Cascade Microtech Summit | | |
| Cascade Microtech PS21 | | |
| Temptronics TP032A | | |

Supported Measurement Drivers

Table 5. Supported measurement drivers

| | Instrument supported |
|----------------------------------|--|
| LCRZ measurement drivers | Keysight E4991A impedance analyzer |
| | Keysight E4980A precision LCR meter |
| | Keysight 4194 impedance analyzer ¹ |
| | Keysight 4271 1 MHz dig. capacitance meter ¹ |
| | Keysight 4275 multi-frequency LCR meter ¹ |
| | Keysight 4280 2 MHz capacitance meter ¹ |
| | Keysight 4284 precision LCR meter |
| | Keysight 4285 precision LCR meter |
| | Keysight 4294A precision LCR meter |
| DC measurement drivers | Keysight B1500A semiconductor device analyzer |
| DO ITIEASULEITIETIL ULIVELS | Keysight B1505A power device analyzer/curve tracer |
| | Keysight E5270 Series parameter analyzer: E5270B, E5272A, and E5273A |
| | Keysight B2900 Series precision source/measure unit |
| | Keysight N6705 DC power analyzer |
| | Keysight 4156x semiconductor parameter analyzer |
| | |
| | Keysight 4140 pA meter/DC voltage source 1 |
| | Keysight 4141 DC source/monitor 1 |
| | Keysight 4142x modular DC source/monitor |
| | Keysight 4145x semiconductor parameter analyzer 1 |
| | Keysight 4155x semiconductor parameter analyzer |
| | Keithley 2410 source meter |
| | Keithley 26nn class source meter |
| 10 | Keithley 4200 semiconductor characterization system |
| AC measurement drivers | Keysight PNA Series |
| | Keysight PNA-X Series (S-parameters, gain compression and intermodulation) |
| | Keysight ENA Series |
| | Keysight E8356A 10 MHz to 3 GHz ¹ |
| | Keysight E8357A 10 MHz to 6 GHz ¹ |
| | Keysight E8358A 10 MHz to 9 GHz ¹ |
| | Keysight N5250A millimeter-wave PNA, 10 MHz to 110 GHz |
| | Keysight 3577 network analyzer ¹ |
| | Keysight 8510 network analyzer |
| | Keysight 8702 network analyzer ¹ |
| | Keysight 8719 network analyzer |
| | Keysight 8720 network analyzer |
| | Keysight 8722 network analyzer |
| | Keysight 8753 network analyzer |
| | Anritsu VectorStar network analyzer (Windows only) |
| | Anritsu 37000 network analyzer (Windows only) |
| | Wiltron 360 network analyzer |
| Time- domain measurement drivers | Keysight 54121T-54124T digitizing oscilloscopes ¹ |
| | Keysight 54510 digitizing oscilloscopes ¹ |
| | Keysight 54750 TDR oscilloscope ¹ |
| Noise measurement drivers | Keysight 35670A dynamic signal analyzer |
| | , |

^{1.} Discontinued product.

Supported GPIB Interfaces

Table 6. Supported GPIB Interfaces

On LINUX:

| Description | Part number |
|--|---------------------|
| Supported GPIB Interfaces on Linux OS Workstations | |
| TAMS L488 GPIB/LAN Interface | L488 |
| | L488-P0E1 |
| | TAMS IO Library |
| Keysight LAN/GPIB Gateway Interface | E5810A ¹ |
| TAMS IO Library | 82091 |
| TAMS High Speed PCI GPIB and TAMS IO Library | 81488 |
| TAMS IO Library Only | 82091 |
| TAMS PCI and TAMS IO Library | 80488 |
| TAMS IO Library | 82091 |
| TAMS USB GPIB and TAMS IO Library | 83488 |
| TAMS IO Library Only | 82091 |
| National Instruments USB-GPIB-HS card with NI 488.2 Software | 779705-01 |
| National Instruments PCI-GPIB card with NI 488.2 Software | 778686-01 |
| National Instruments PCIe-GPIB card with NI 488.2 Software | 779779-01 |

^{1.} Discontinued product.

On Windows:

| Description | Part number |
|---|------------------------|
| TAMS L488 GPIB/LAN Interface and Keysight IO Libraries version 14.2 | L488 |
| | L488-P0E1 |
| Keysight GPIB PCI card and Keysight IO Libraries | 82350A ¹ /B |
| Keysight LAN/GPIB Gateway Interface and Keysight IO Libraries | E5810A ² |
| Keysight USB/GPIB converter and Keysight IO Libraries | 82357A ¹ /B |
| National Instruments PCMCIA-GPIB card and NI-488.2M drivers | 778034 |
| National Instruments PCI-GPIB card and NI-488.2 drivers | 778032 |

Discontinued product.
 LAN Interface is typically slower than GPIB card.

Licensed Software

Each WaferPro Express module is available in two license versions.

A node-locked version that allows the software to execute only on a single workstation or PC. A network-licensed version for execution on multiple workstations or PCs on a network, allowing various workgroups to share the software.

Both licenses use the FLEXIm license management system. These two license options can be mixed freely. For example, a node-locked license of an instrument driver package can reside on a workstation or PC in the lab, while a network license for the analysis module can be shared among a group of engineers for data analysis.

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