

SAFETY DATA SHEET

Revision: 1.1 Date: 07.05.2015


ACCORDING TO EC-REGULATIONS 1907/2006 (REACH),
1272/2008 (CLP) & 453/2010

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1. SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

- 1.1 Product identifier**
Product Name M-Line 450-20R Solder
Chemical Name Mixture
CAS No. Mixture
EINECS No. Mixture
REACH Registration No. None assigned.
- 1.2 Recommended use of the chemical and restrictions on use**
Identified Use(s) PC38 Welding and soldering products (with flux coatings or flux cores.), flux products
Uses Advised Against None known.
- 1.3 Supplier's details**
Company Identification VISHAY MEASUREMENTS GROUP UK LTD
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Basingstoke
Hampshire
RG24 8FW
United Kingdom
Telephone +44 (0) 1256 462131
Fax +44 (0) 1256 471441
E-Mail (competent person) mm.uk@vishaypg.com
- 1.4 Emergency Phone No.** (00-1) 703-527-3887
CHEMTREC

2. SECTION 2: HAZARDS IDENTIFICATION

- 2.1 Classification of the substance or mixture**
- 2.1.1 Regulation (EC) No. 1272/2008 (CLP)** Skin Sens. 1; H317
- 2.1.2 Directive 67/548/EEC & Directive 1999/45/EC** R43: May cause sensitization by skin contact.
- 2.2 Label elements**
Product Name According to Regulation (EC) No. 1272/2008 (CLP)
M-Line 450-20R Solder
- Hazard Pictogram(s)

- Signal Word(s) Warning
- Contains: Rosin
- Hazard Statement(s) H317: May cause an allergic skin reaction.
- Precautionary Statement(s) P261: Avoid breathing fume.
P272: Contaminated work clothing should not be allowed out of the workplace.
P280: Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352: IF ON SKIN: Wash with plenty of water.
P333+P313: If skin irritation or rash occurs: Get medical advice/attention.
P363: Wash contaminated clothing before reuse.
- Additional Information** None.

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2.3 Other hazards

None.

3. SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.2 Mixtures

EC Classification Regulation (EC) No. 1272/2008 (CLP)

Chemical identity of the substance	%W/W	CAS No.	EC No.	REACH Registration No.	Hazard Statement(s)
Tin	92 - 98	7440-31-5	231-141-8	None assigned	Not classified
Antimony	< 10	7440-36-0	231-146-5	None assigned	Not classified
Rosin	1-3	8050-09-7	232-475-7	None assigned	Skin Sens. 1; H317

H317: May cause an allergic skin reaction.

Directive 67/548/EEC & Directive 1999/45/EC

Chemical identity of the substance	%W/W	CAS No.	EC No.	REACH Registration No.	EC Classification and Risk Phrases
Tin	92 -98	7440-31-5	231-141-8	None assigned	Not classified
Antimony	< 10	7440-36-0	231-146-5	None assigned	Not classified
Rosin	1-3	8050-09-7	232-475-7	None assigned	R43

R43: May cause sensitization by skin contact.

4. SECTION 4: FIRST AID MEASURES



4.1 Description of first aid measures

Inhalation

IF INHALED: Remove person to fresh air and keep comfortable for breathing. Get medical advice/attention if you feel unwell.

Skin Contact

IF ON SKIN: Remove contaminated clothing and wash all affected areas with plenty of water. Contaminated clothing should be thoroughly cleaned. If skin irritation or rash occurs: Get medical advice/attention.

Eye Contact

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if eye irritation develops or persists.

Ingestion

If swallowed, rinse mouth with water (only if the person is conscious). Do not induce vomiting. Get medical advice/attention if you feel unwell.

4.2 Most important symptoms and effects, both acute and delayed

May cause an allergic skin reaction. Flux fumes during soldering may cause irritation and damage of mucous membranes and respiratory system. Smoke produced during soldering will contain rosin which is an allergen and can cause pulmonary irritation and damage.

4.3 Indication of any immediate medical attention and special treatment needed

Treat symptomatically. In case of burns immediately cool affected skin as long as possible with cold water.

5. SECTION 5: FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable Extinguishing media

As appropriate for surrounding fire.

Unsuitable extinguishing media

Do not use water on fires when molten metal is present.

5.2 Special hazards arising from the substance or mixture

When heated to soldering temperatures, the solvent in the flux will boil away and carry up droplets of rosin and thermal degradation products such as aliphatic aldehydes, acids and terpenes. Flux in cored solder may ignite when the solder melts in a fire. Oxides of carbon.

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- 5.3 **Advice for fire-fighters** Fire fighters should wear complete protective clothing including self-contained breathing apparatus. Do not breathe fumes. Keep containers cool by spraying with water if exposed to fire. Avoid run off to waterways and sewers.

6. SECTION 6: ACCIDENTAL RELEASE MEASURES

- 6.1 **Personal precautions, protective equipment and emergency procedures** Ensure adequate ventilation. Use personal protective equipment as required. See Section: 8. Melted solder will solidify on cooling and can be scraped up. Avoid breathing smoke fumes during soldering. Use caution to avoid breathing fumes if a gas torch is used to cut up large pieces.
- 6.2 **Environmental precautions** Avoid release to the environment. Do not allow to enter drains, sewers or watercourses.
- 6.3 **Methods and material for containment and cleaning up** Allow product to cool/solidify and pick up as a solid. Transfer to a container for disposal. Recover or recycle if possible.
- 6.4 **Reference to other sections** See Section: 8, 13

7. SECTION 7: HANDLING AND STORAGE

- 7.1 **Precautions for safe handling** Avoid contact with skin, eyes or clothing. Avoid breathing smoke fumes during soldering. Use caution to avoid breathing fumes if a gas torch is used to cut up large pieces. When molten: Keep from any possible contact with water. Ensure adequate ventilation. Use personal protective equipment as required. See Section: 8. Do not eat, drink or smoke when using this product. Wash hands before breaks and after work.
- 7.2 **Conditions for safe storage, including any incompatibilities** Store in a well-ventilated place.
- Storage temperature: Ambient.
Storage life: Stable under normal conditions.
Incompatible materials: Store away from sources of sulfur. Keep away from: Strong Acids, Alkalis, Chlorine and Strong oxidising agents.
- 7.3 **Specific end use(s)** PC38 Welding and soldering products (with flux coatings or flux cores.), flux products. See Section: 1.2

8. SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

- 8.1 **Control parameters**
8.1.1 **Occupational Exposure Limits**

SUBSTANCE	CAS No.	LTEL (8 hr TWA ppm)	LTEL (8 hr TWA mg/m ³)	STEL (ppm)	STEL (mg/m ³)	Note
Rosin-based solder flux fume	8050-09-7	-	0.05	-	0.15	WEL
Antimony	7440-36-0	-	0.5	-	-	WEL

Note: WEL: Workplace Exposure Limit (UK HSE EH40)

- 8.1.2 **Biological limit value** Not established.
- 8.1.3 **PNECs and DNELs** Not established.
- 8.2 **Exposure controls**
8.2.1 **Appropriate engineering controls** Ensure adequate ventilation or use appropriate containment. Atmospheric levels should be controlled in compliance with the occupational exposure limit.
- 8.2.2 **Individual protection measures, such as personal protective equipment (PPE)** General hygiene measures for the handling of chemicals are applicable. Avoid all contact. Avoid breathing smoke fumes during soldering. Use caution to avoid breathing fumes if a gas torch is used to cut up large pieces. Wash hands before breaks and after work. Keep work clothes separately. Contaminated clothing should be thoroughly cleaned. Do not eat, drink or smoke at the work place.

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Eye/ face protection



When molten: Goggles or full face shield.

Skin protection



Hand protection: Wear impervious gloves (EN374). The gloves type used must be chosen based on the work activity and duration as well as concentration/quantity of material being handled. Breakthrough time of the glove material: refer to the information provided by the gloves' producer.

Body protection: Wear impervious protective clothing, including boots, lab coat, apron or coveralls, as appropriate, to prevent skin contact.

Respiratory protection



In case of inadequate ventilation wear respiratory protection. Open system(s): Wear suitable respiratory protective equipment.

Thermal hazards

Not applicable.

8.2.3 Environmental Exposure Controls

Avoid release to the environment.

9. SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	Silver - Grey metal in wire form
Odour	Not available.
Odour threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	Not applicable.
Evaporation rate	Not applicable.
Flammability (solid, gas)	Non-flammable.
Upper/lower flammability or explosive limits	Not applicable.
Vapour pressure	Not available.
Vapour density	Not available.
Relative density	>1 (H ₂ O = 1)
Solubility(ies)	Insoluble in water.
Partition coefficient: n-octanol/water	Not available.
Auto-ignition temperature	Not available.
Decomposition Temperature	Not available.
Viscosity	Not available.
Explosive properties	Not explosive.
Oxidising properties	Not oxidising.

9.2 Other information

None.

10. SECTION 10: STABILITY AND REACTIVITY

10.1 Stability and reactivity	Stable under normal conditions.
10.2 Chemical stability	Stable under normal conditions.
10.3 Possibility of hazardous reactions	Flux in cored solder may ignite when the solder melts in a fire. Reacts vigorously with chlorine and oxidising agents.
10.4 Conditions to avoid	When molten: Keep from any possible contact with water.
10.5 Incompatible materials	Keep away from: Strong Acids, Alkalis, Chlorine and Strong oxidising agents. Store away from sources of sulfur.
10.6 Hazardous decomposition product(s)	When heated to soldering temperatures, the solvent in the flux will boil away and carry up droplets of rosin and thermal degradation products such as aliphatic

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aldehydes, acids and terpenes.

11. SECTION 11: TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects (Substances in preparations / mixtures)

Acute toxicity

Ingestion

Based upon the available data, the classification criteria are not met.

Acute Toxicity Estimate Mixture Calculation: Estimated LC50 > 2000 mg/kg bw/day.

Inhalation

Based upon the available data, the classification criteria are not met.

Acute Toxicity Estimate Mixture Calculation: Estimated LC50 > 5.0 mg/l.

Skin Contact

Based upon the available data, the classification criteria are not met.

Acute Toxicity Estimate Mixture Calculation: Estimated LC50 > 2000 mg/kg bw/day.

Skin corrosion/irritation

Based upon the available data, the classification criteria are not met.

Serious eye damage/irritation

Based upon the available data, the classification criteria are not met.

Respiratory or skin sensitization

Skin Sens. 1: May cause an allergic skin reaction.

Germ cell mutagenicity

Based upon the available data, the classification criteria are not met.

Carcinogenicity

Based upon the available data, the classification criteria are not met.

Reproductive toxicity

Based upon the available data, the classification criteria are not met.

STOT - single exposure

Based upon the available data, the classification criteria are not met.

STOT - repeated exposure

Based upon the available data, the classification criteria are not met.

Aspiration hazard

Based upon the available data, the classification criteria are not met.

11.2 Other information

None.

12. SECTION 12: ECOLOGICAL INFORMATION

12.1 Toxicity

Based upon the available data, the classification criteria are not met.

Estimated Mixture LC50 > 100 mg/l (Fish)

12.2 Persistence and degradability

The organic part of the product is biodegradable.

12.3 Bioaccumulative potential

The product has low potential for bioaccumulation (Metal in wire form).

12.4 Mobility in soil

The product is predicted to have low mobility in soil (Metal in wire form).

12.5 Results of PBT and vPvB assessment

Not classified as PBT or vPvB.

12.6 Other adverse effects

None known.

13. SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Solder can be reclaimed. Dispose of contents in accordance with local, state or national legislation.

13.2 Additional Information

Disposal of electrical waste must be in accordance with the Waste Electrical and Electronic Equipment Directive (WEEE Directive, 2012/19/EU).

14. SECTION 14: TRANSPORT INFORMATION

ADR/RID / IMDG / IATA

14.1 UN number

Not classified as dangerous for transport.

14.2 Proper Shipping Name

Not classified

14.3 Transport hazard class(es)

Not classified

14.4 Packing group

Not classified

14.5 Environmental hazards

Not classified as a Marine Pollutant.

14.6 Special precautions for user

See Section: 2

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable.

14.8 Additional Information

None.

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15. SECTION 15: REGULATORY INFORMATION

- 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
- 15.1.1 EU regulations**
SVHCs None
- 15.1.2 National regulations**
Wassergefährdungsklasse (Germany) Water hazard class: 1
- 15.2 Chemical Safety Assessment** Not available.

16. SECTION 16: OTHER INFORMATION

The following sections contain revisions or new statements: 1-16.

References: Existing Safety Data Sheet (SDS), Harmonised Classification(s) for Rosin (CAS# 8050-09-7) and Existing ECHA registration(s) for Rosin (CAS# 8050-09-7), Tin (CAS# 7440-31-5), and Antimony (CAS# 7440-36-0).

Classification of the substance or mixture According to Regulation (EC) No. 1272/2008 (CLP)	Classification Procedure
Skin Sens. 1; H317	Threshold Calculation

LEGEND

LTEL	Long Term Exposure Limit
STEL	Short Term Exposure Limit
DNEL	Derived No Effect Level
PNEC	Predicted No Effect Concentration
PBT	PBT: Persistent, Bioaccumulative and Toxic
vPvB	very Persistent and very Bioaccumulative

Training advice: Consideration should be given to the work procedures involved and the potential extent of exposure as they may determine whether a higher level of protection is required.

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Annex to the extended Safety Data Sheet (eSDS)

No information available.